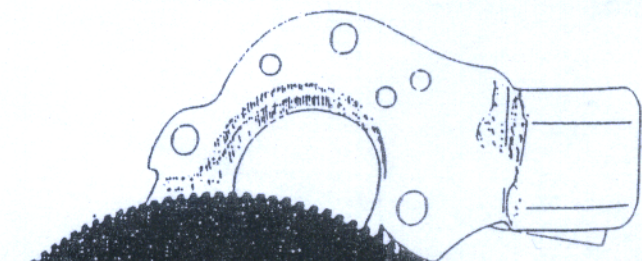


Please read over instructions before removing & installing gear

1968-1982

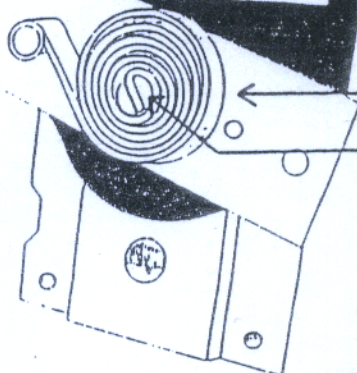
CORVETTE POWER WINDOW
REGULATOR REPLACEMENT GEAR



PART # A9209

STEP #2

Install bolt BEFORE removing motor.



NOW AVAILABLE:

Tension Spring PART # A9464

Regulator Rivet PART # 20367

1968-1982

POWER WINDOW REGULATOR
GEAR REPLACEMENT INSTRUCTIONS

- *1. Remove regulator from door and secure in vise.
- *2. INSTALL BOLT AS SHOWN IN PHOTO.
- *3. Now remove motor from regulator.
- *4. Holding tension on the regulator arms, remove bolt and release spring. NOTE position of spring before removing.
- *5. Hold regulator over jaws of vise and with a hammer and punch, drive out center pin. Now remove mounting bracket noting position of bracket.
- *6. Hold regulator and gear over vise and drive out the two rivets. Install new gear in same position. Reinsert old rivets and re-rivet. (or spotweld)
- *7. Put never-seize grease on large center pin.
- *8. Install the mounting bracket in the same position. Spot-weld or braze center pin. Re-install spring in the same position as removed. Insert bolt and install motor. Remove bolt and replace regulator in door.

FOR PROFESSIONAL USE ONLY
USE SAFETY EQUIPMENT