

GMX245 Corvette Spoiler

Contents

Description	Quantity
Rear Spoiler	1
Screws	2
Tinnerman Clips	4
M4 Washer Nut	4
Drill Template	1

Tools Required

- Socket to remove existing stop lamp
- 10mm Socket
- Drill
- 7mm Drill Bit

Vehicle Preparation

Must be at ambient temperature for tape adherence.

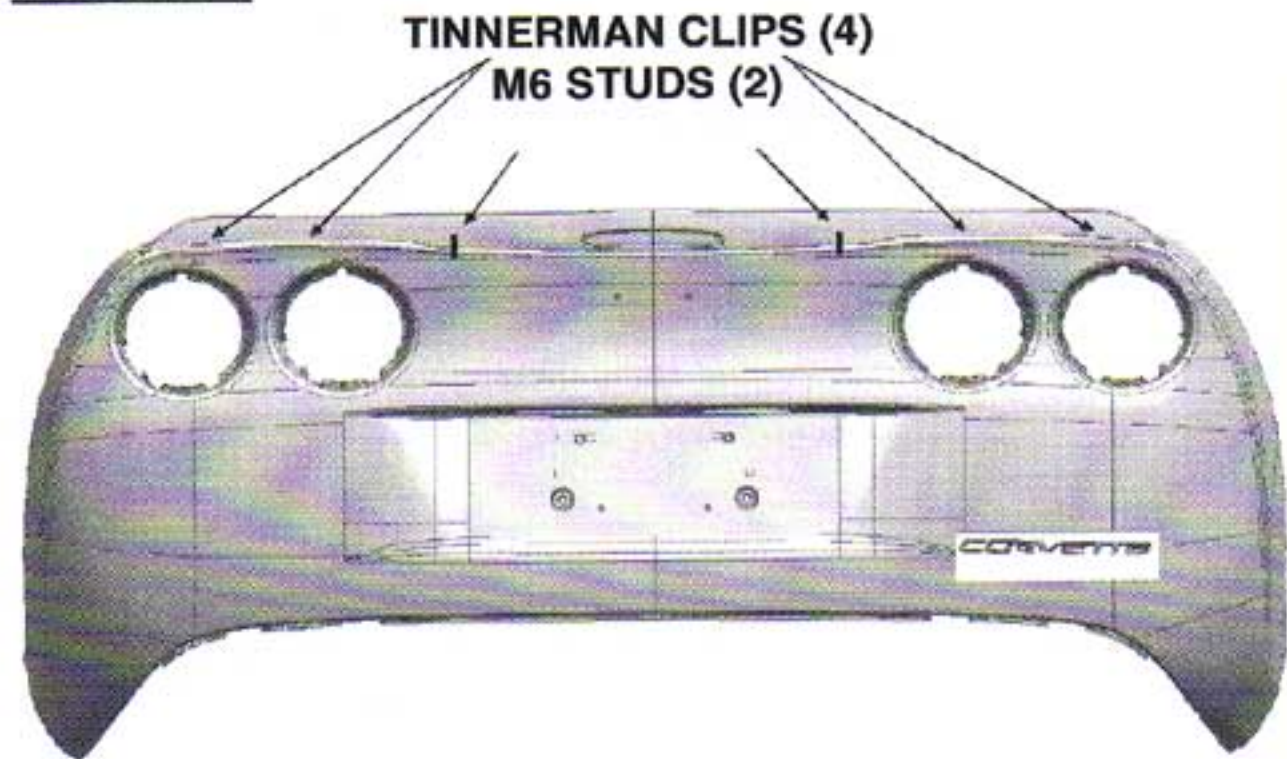
After Installation

Must remain at ambient temperature for tape to set for 24 hours.

Installation Procedure

1. Remove all lamp assemblies. See Figure 1 for Spoiler Lamp reference.

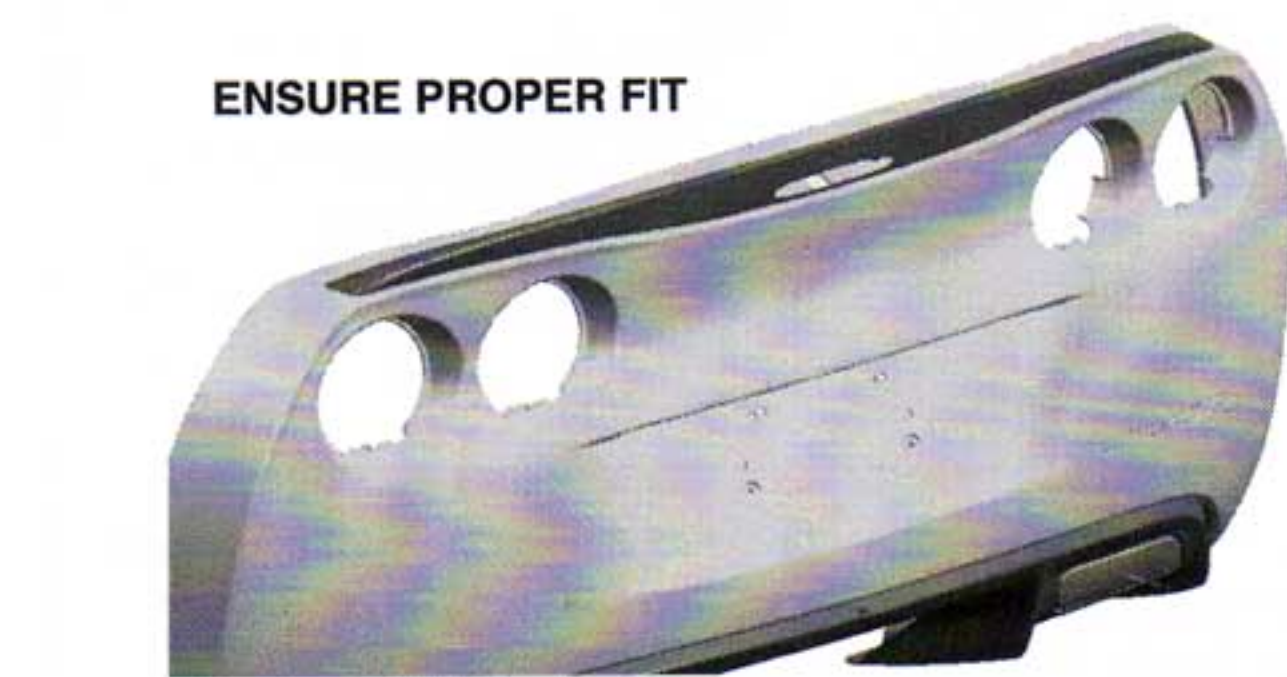
FIGURE 1



2. Using the access through the inner lamp hole, remove the 4 nuts of the center high mounted stop lamp (CHMSL).
3. Remove original equipment (OE) Spoiler and disconnect electrical.
4. Remove studs and lamp from OE spoiler and replace in accessory spoiler and add 4 tinnerman clips to spoiler. See Figure 2.

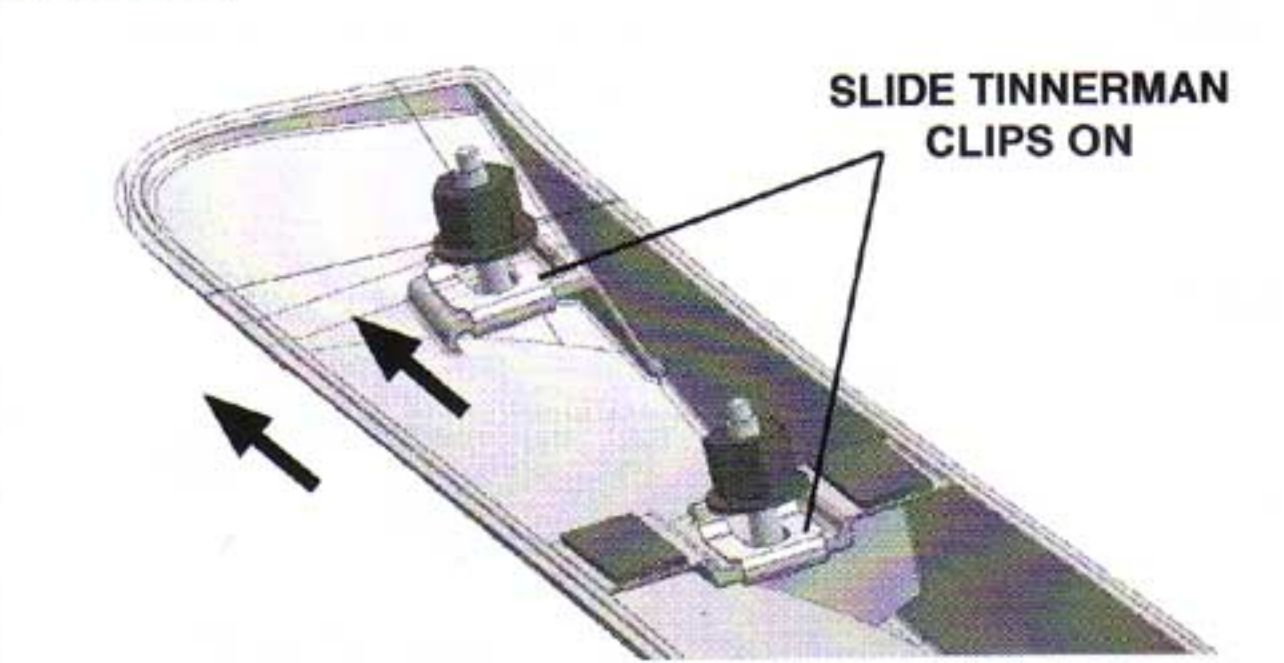
8. Connect electrical to spoiler.
9. Prefit spoiler to vehicle ensuring holes are accurate and spoiler will fit flush to fascia. See Figure 4.

FIGURE 4



10. Remove spoiler, remove tape cover at tinnerman clips.
11. Install spoiler and fasten nuts to 4 Nm torque.
12. Apply light pressure to center of tail lamps on center of spoiler to assure proper adhesion of tape.

FIGURE 2



5. Locate template to fascia as explained on template.
6. Drill 4 outboard holes, drilling pilot holes first then enlarging.
7. Carefully, cut notch on center of fascia at location of template for clearance of electrical. See Figures 3A, 3B and 3C.

FIGURE 3A

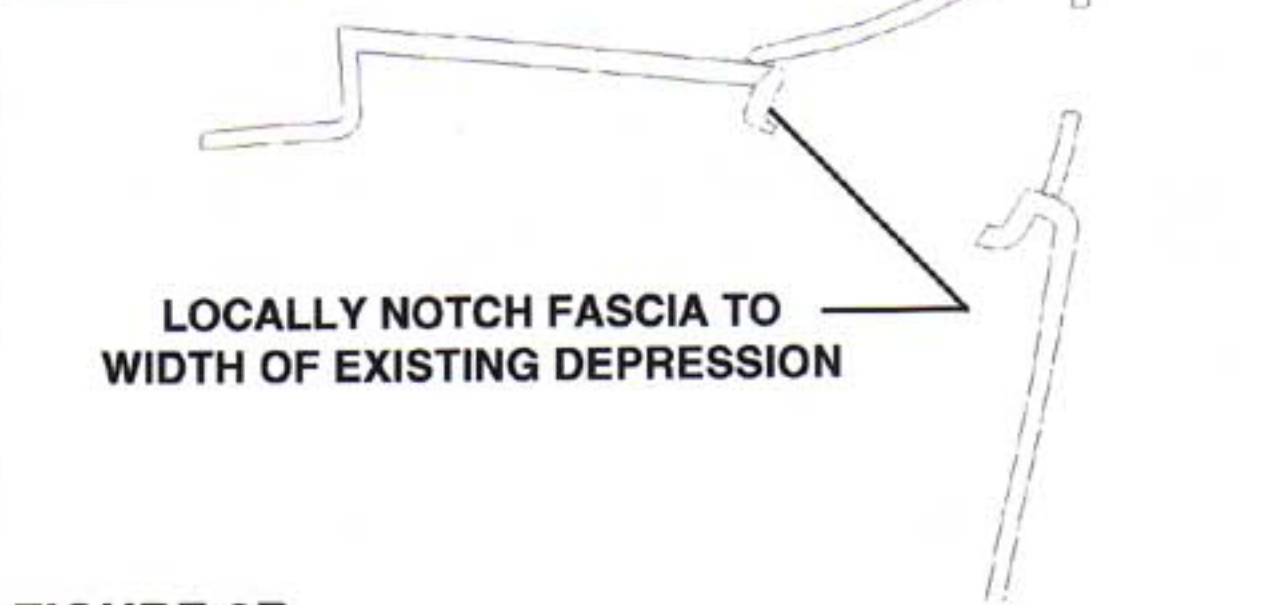


FIGURE 3B

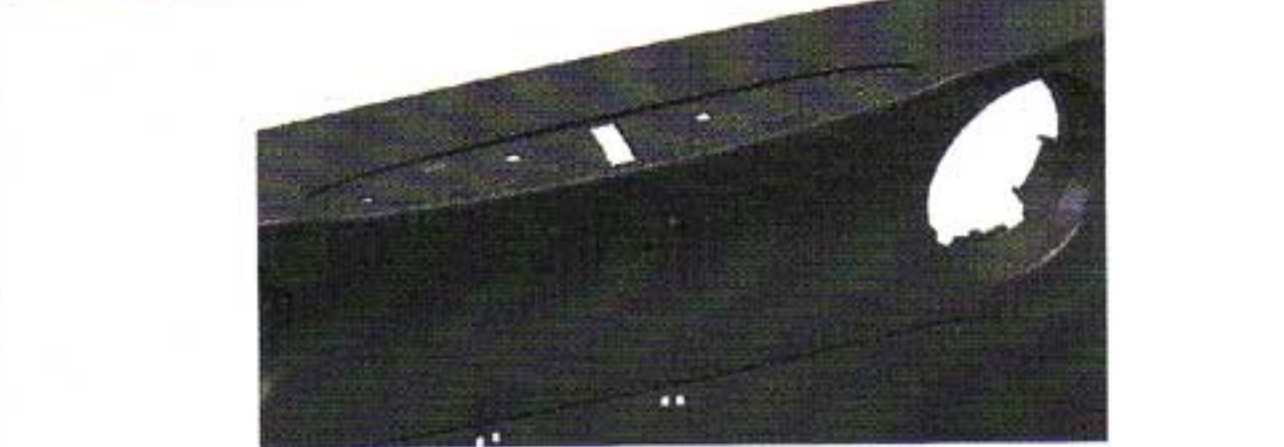


FIGURE 3C

